



BOSCH



seerene
serenity in software production

Measuring and Improving Software Production

*Enabling Strategic Steering and Management
of Large-Scale Software Development Organizations*

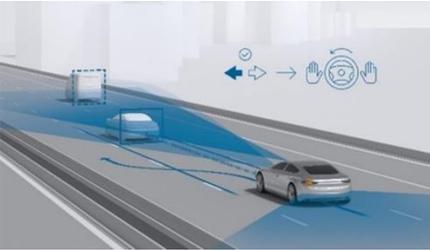
Joined talk of

- Dr. Matthias Burger, Director Cross-Domain Computing Solutions Bosch
- Dr. Zora Slavik, Senior Project Manager Bosch
- Dr. Johannes Bohnet, Founder & CEO of Seerene

Conference: Beyond the Engine – Unleashing the Potential of Automotive Software
November 7th, 2024
Microsoft Atrium Berlin

Cross-Domain Computing Solutions Assisted & Automated Driving

DRIVING

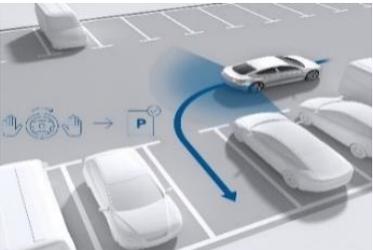


Bosch driving assist family (L2)



Emergency braking

PARKING



Park steering control



Maneuver emergency braking

VIDEO

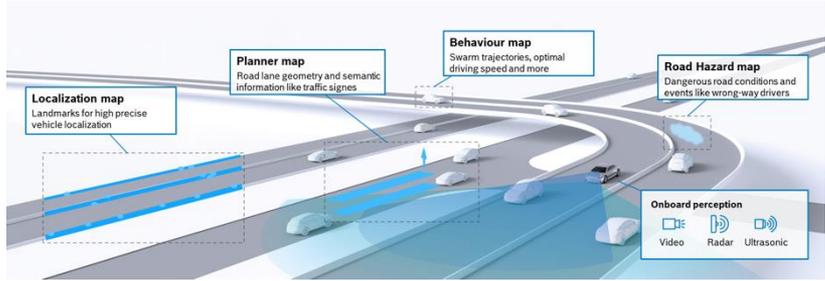


Near Range Camera System



Multi Purpose Camera

SERVICES



Software Factory

Large-Scale Program



Driving
Product Line

Software Deployment
AOS

Driving
Software Building Block
AOS

CUSTOMER
Complete Software
AOS

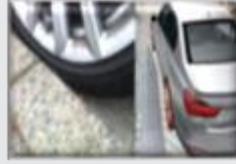


Parking
Product Line
AOS

Software Deployment
AOS

Parking
Software Building Block
AOS

CUSTOMER
Software Deliveries



Video
Product Line
AOS

CUSTOMER
Third Party Software

etas

- RTA-CAR Autosar Classic
- RTA-VRTE Autosar Adaptive
- AOS Automotive Operating System

RTA-VRTE
etas

BSW Gateway
AOS

METRON

RTA-CAR
etas

1

Sort (Seiri):
Identify value

Enhance **Productivity** with appropriate monitoring and improvement KPIs.

Straighten (Seiton): Map the Value Stream

2

Visualize the **integration flow** and measure the **lead time**.

5

Sustain (Shitsuke):
Seek Perfection

Emerging practices are sustainably **anchored** in the organization.

Shine (Seisou):
Create Flow

3

Gemba Walk: Inspect and adapt the integration and remove impediments.

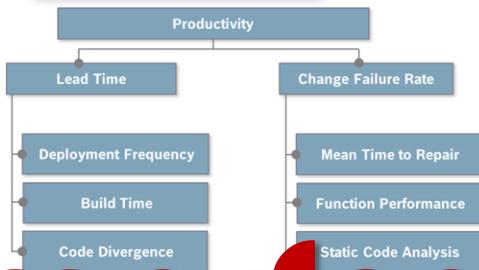
4

Standardize (Seiketsu):
Establish Pull

Establish **Steering Committees** to foster a product centric development and communication structures.

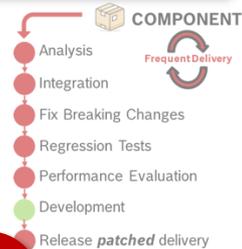
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Straighten (Seiton): Map
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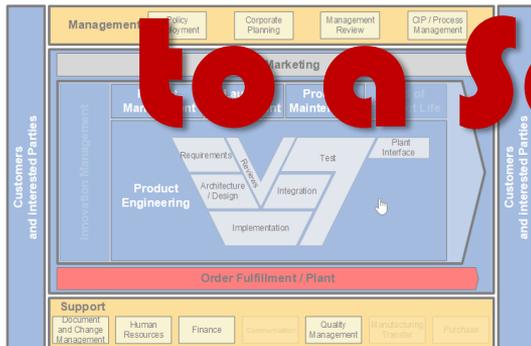
2



Transfer the Concept to a Software Factory

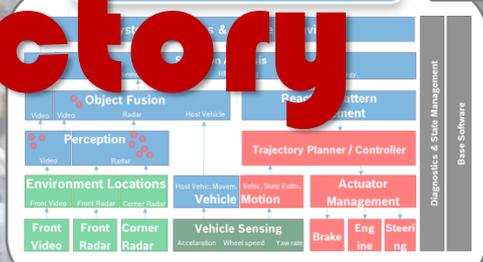
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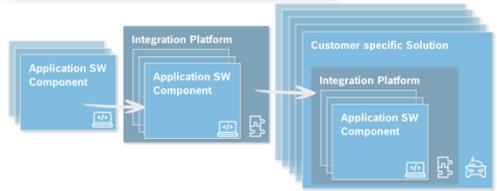
Shine (Seisou):
Create Flow

3



4

Standardize (Seiketsu):
Establish Pull



Software Production is where Hardware Production was in 1980s

...when factories started measuring to systematically become better and better



LEAN MANUFACTURING KPIs

Productivity Indicators



Throughput



Cycle Times



On Standard
Operating
Efficiency (OOE)



Overall
Equipment
Effectiveness (OEE)

Financial Indicators



Manufacturing
Costs per Unit



Energy Costs
per Unit

Process indicators



First-pass
yield



Quality
(Scrap Rate)



On-Time
Delivery



Machine
Set-Up Time

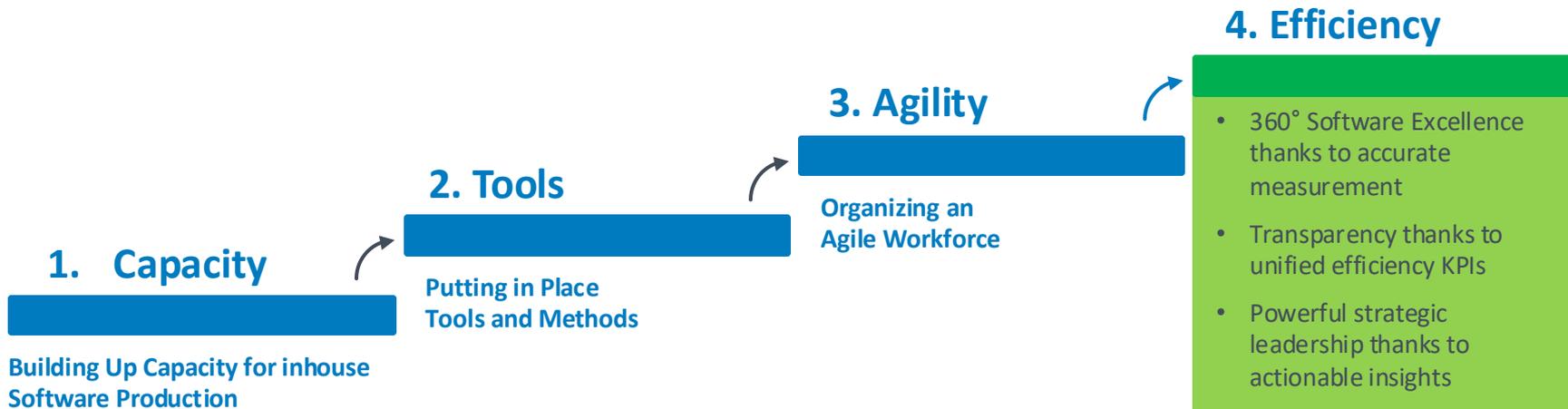


Machine
Downtime



Inefficiency in Software Production Threatens Competitiveness

Organization-wide transparency is the core requisite of efficiency

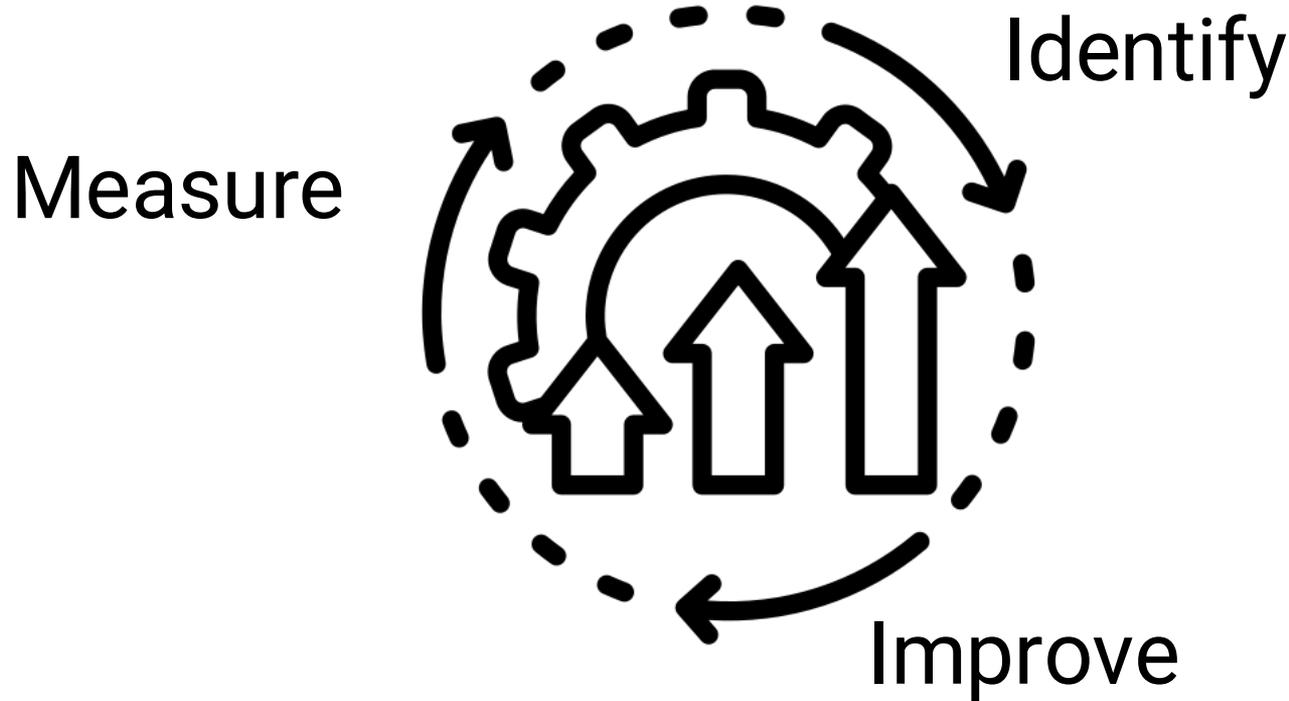


- All corporate CIO/CTOs have 1-3 more or less in the pocket. The crucial success factor will be the ability to handle operational excellence in the increasingly volatile field of software production (4).



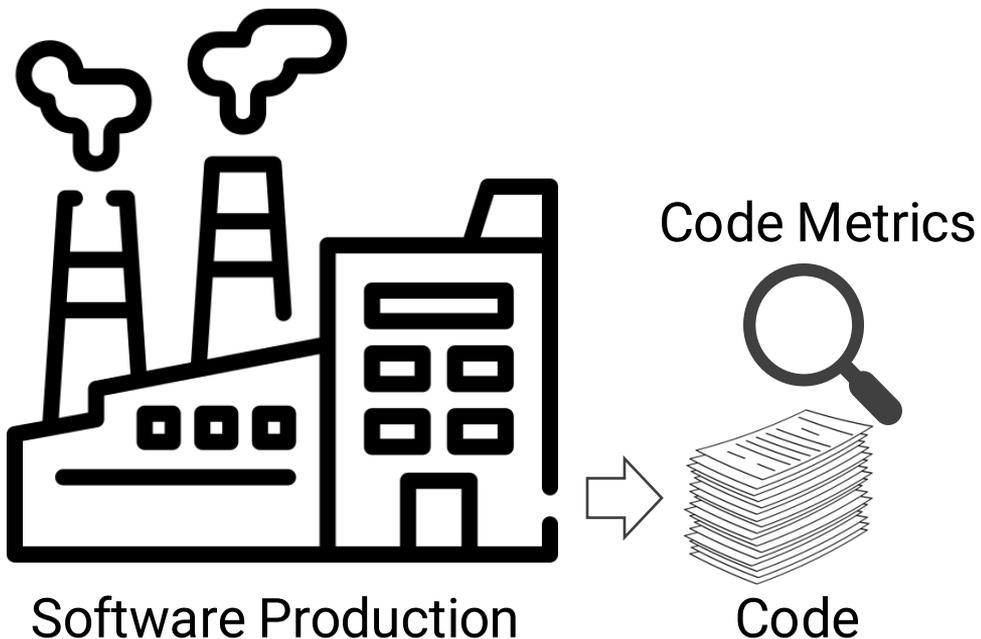
Establishing a Continuous Improvement Process → A MUST HAVE

Excellence of software production must be measured and continuously improved



State-of-the-Art Measuring Approaches (1)

The measurement of software production is still in its conceptual infancy



Limitations:

- Measures only “the produced material”
- No insight into the software production itself
- Is not comparable across programming languages and different types of software

State-of-the-Art Measuring Approaches (2)

The measurement of software production is still in its conceptual infancy

Requires disciplined adherence to process and manual annotation of data.

DORA

4 key metrics published in 2020:



Deployment frequency



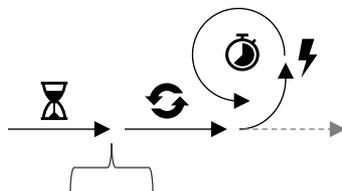
Lead time for changes



Change failure rate



Time to restore service



Biz (Plan)

Dev (Code)

Ops (Run)

Limitations:

- Only insights about the gap between Dev and Ops
- Not easily scalable due to specific data preparations and process adherence by teams



State-of-the-Art Measuring Approaches (3)

The measurement of software production is still in its conceptual infancy

SPACE

5 dimensions
published in 2021:

| | |
|---|--------------------------------|
| S | atisfaction and wellbeing |
| P | erformance |
| A | ctivity |
| C | ommunication and collaboration |
| E | fficiency and flow |

Purely based
on surveys

Developer,
"how do you
feel about... ?"

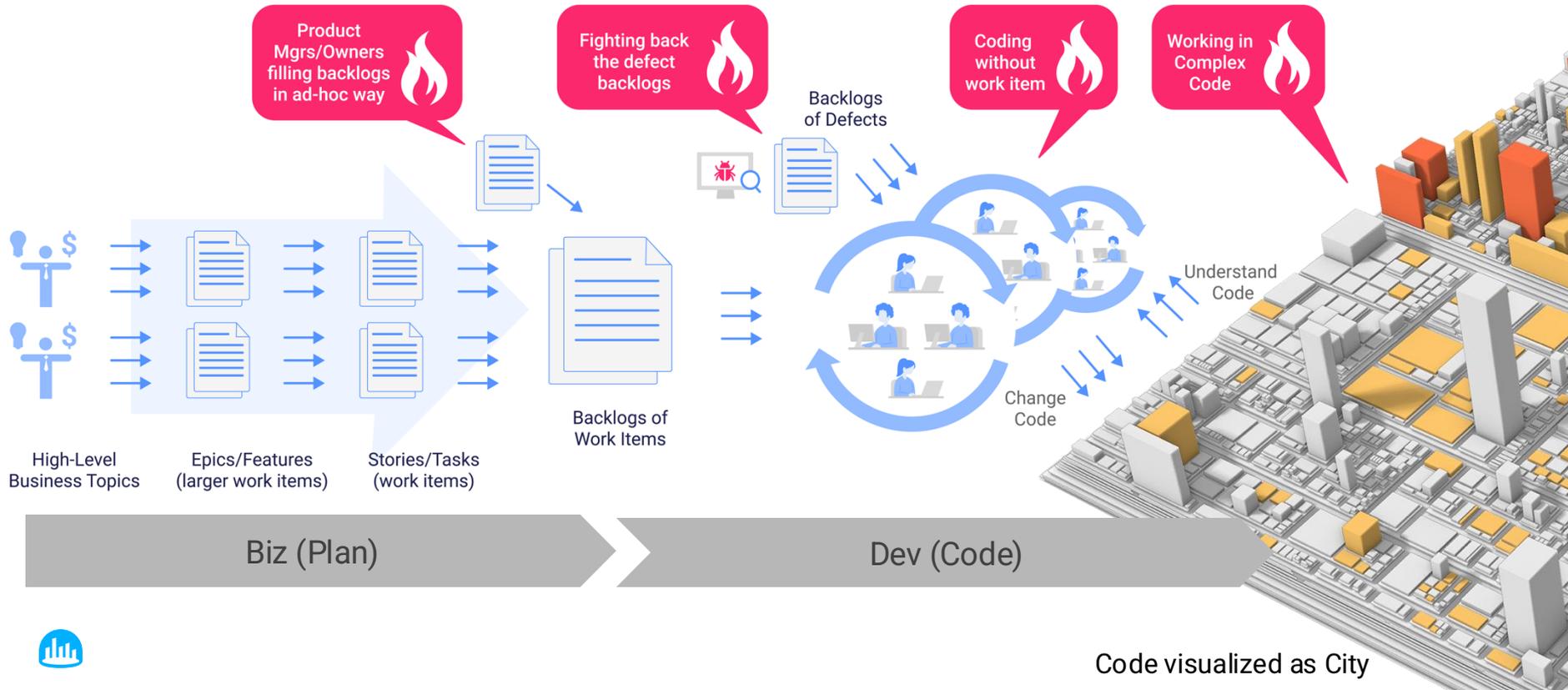
Limitations:

- Effort for participants to fill out surveys
- Cannot be repeated often, due to manual effort (~once per year max)



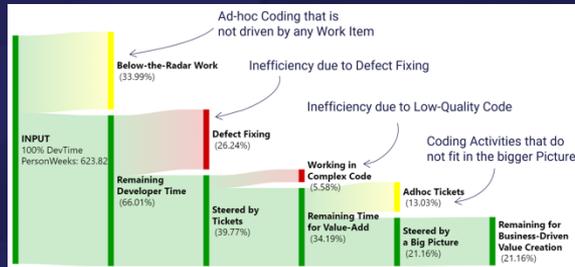
The Scarcest Resource in Software Production is Developer Time

Measuring various sources of inefficiencies/frustration for developers

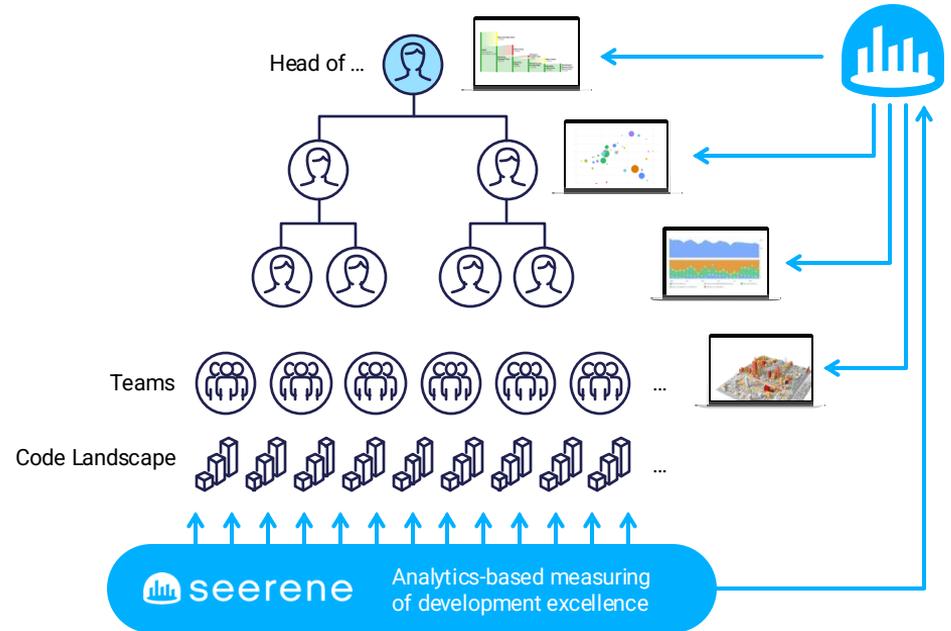


Ingredients for Success

1. KPIs that matter both for business as well as for teams → inefficiencies/frustrations
2. KPIs that can be compared across teams
3. KPIs that are agnostic to technology stack and types of software systems



Establishing a Data-Driven Improvement Process is a Strategic Long-Term Endeavor



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Seek Perfection

Emerging practices are sustainably anchored in the organization.

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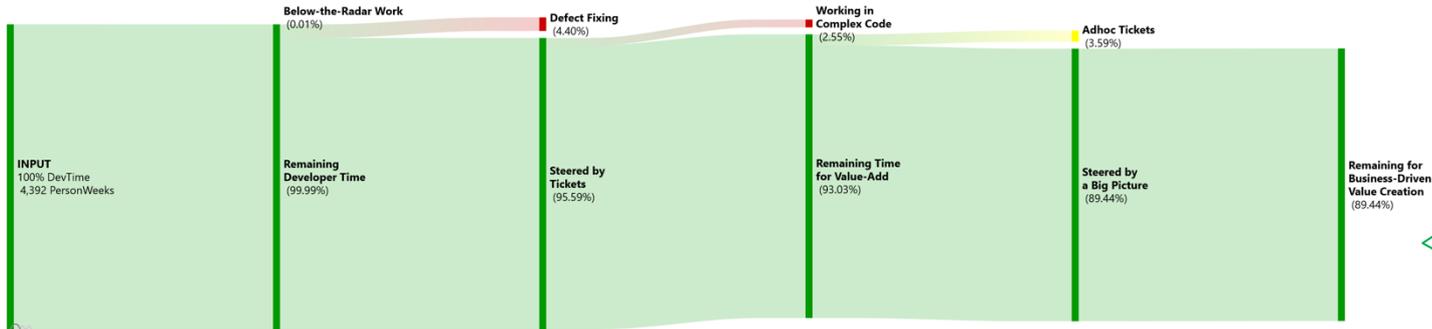
Transfer the Concept to a Software Factory

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W 190
MIM Prägen/
MLV



seerene

Very High Efficiency
Majority of developer time can be spent for value-add creation.



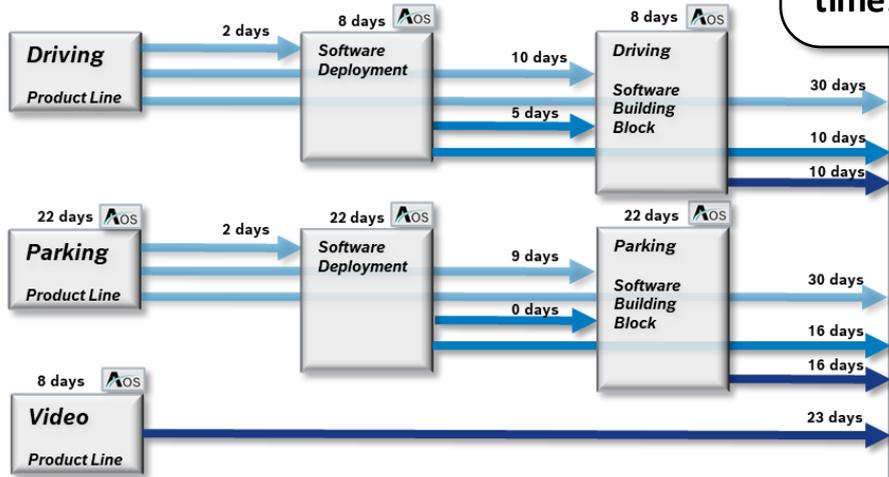
Ramping up number of contributing developers over time

BOSCH

Straighten (Seiton): Map the Value Stream

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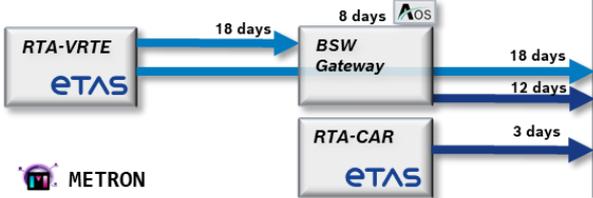


CUSTOMER

Complete Software

CUSTOMER Software Development

CUSTOMER Third Party Software

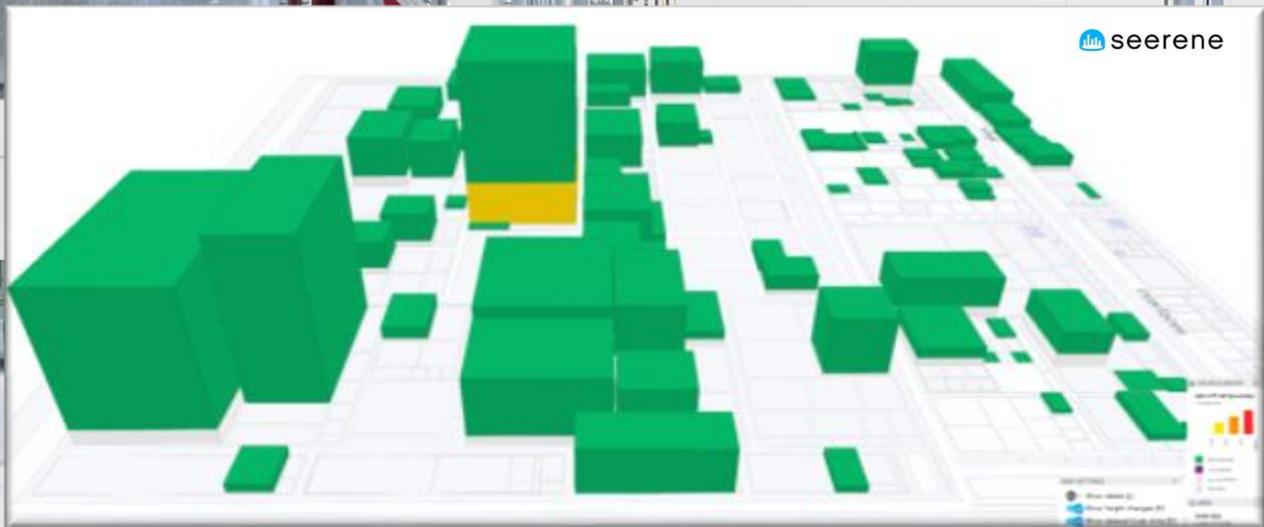


Integration Lead Time
Time from finishing implementation of a changeset until downstream integration.

ETAS

- RTA-CAR Autosar Classic
- RTA-VRTE Autosar Adaptive
- AOS Automotive Operating System





Shine (Seisou):
Create Flow

3

Gemba Walk: Inspect and adapt the integration and remove impediments.

Business:

Align the product roadmap with strategic business goals. Prioritize features by business value.

Program
Steering
Committee

Architecture:

Maintain a future-proof robust and scalable system architecture with well-defined interfaces. Ensure architectural integrity through frequent integration testing.

Architectural
Review
Board

CIP Process:

Regularly inspect and adapt the integration flow for maximum efficiency. Continuously optimize the development pipeline for speed and efficiency.

Lead Time
Improvement
Board

Organization:

Manage SW changes. Assess interdependencies on the entire SW stack. Evaluate benefits against effort and optimize towards customer needs.

Change
Control
Board

4

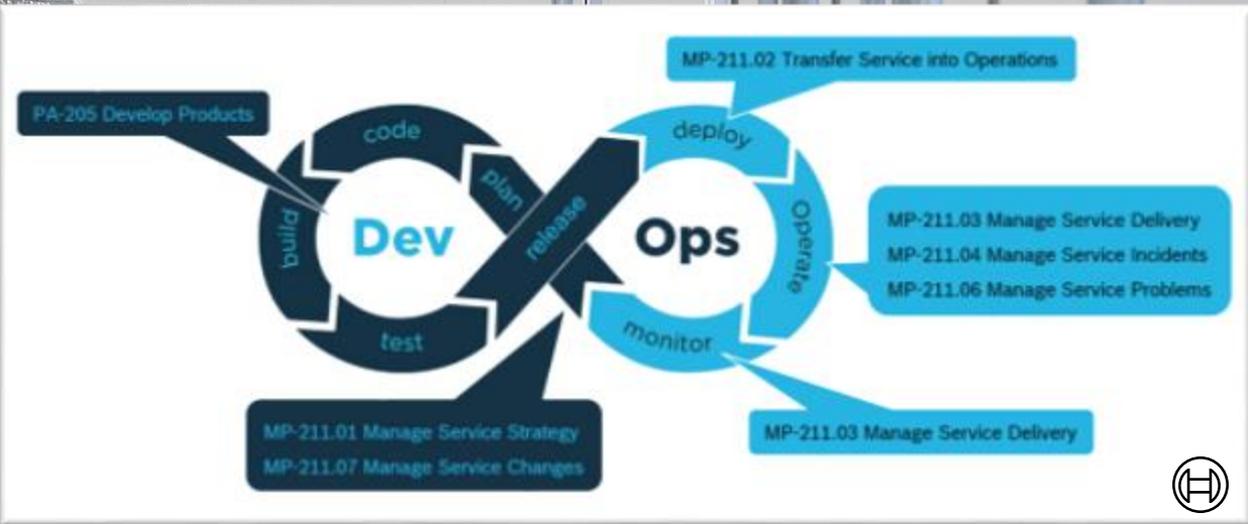
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Driving Business Forward.

Focus on code that counts. Software is the asset that delivers value.

Build for Scale. Maintain the Flow.

Unleash productivity. Measure the integration stream.

The Gemba Walk – Code in Motion.

Go where it happens. Use appropriate tooling for Design Reviews.

Driven by Value. Designed to Deliver. Built to Last.

Master the value stream. Implement an efficient collaboration model.

Data-Driven CIP is a Must-Have in today's Software Production

To keep up with
business competitors
you must systematically
measure and improve
software production

Thank You for Your Attention



BOSCH



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serenity in software production